

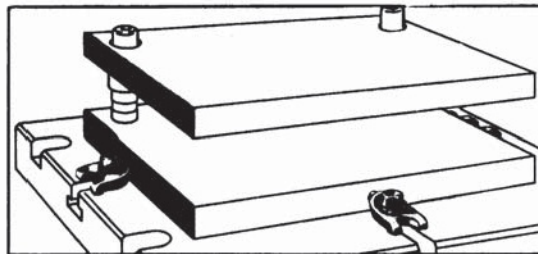
Rectangular Die Sets – Rectangular Back Posts



2209-RC1

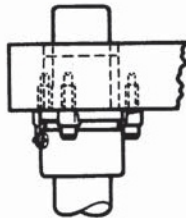
Product Features

- ◆ Available with a variety of bushing and guide post types
- ◆ Meets ANSI B 5.25 Standards
- ◆ Front and rear edges are machined parallel to guide posts for ease in die building
- ◆ Shanks available upon request

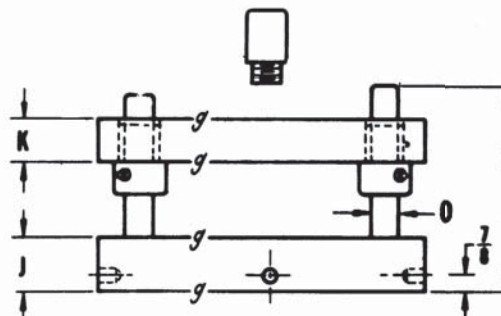
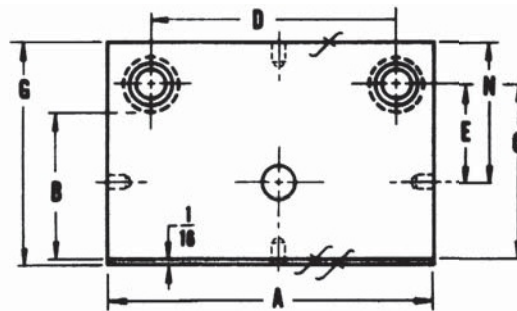


CLAMPING METHOD FOR ALL-STEEL HOLDER

The illustration above shows the space saving method for clamping an all-steel die holder where the bolster plate is equipped with T-slots. Note the lack of interference for stock feed. See the Die Accessories Catalog for a complete description of clamps and clamping methods.



1 1/2" Bushing in
Steel Punch Holder



Rectangular Die Sets – Rectangular Back Posts

WHEN ORDERING

1. Specify quantity and catalog number.
2. Specify type of **Danly** bushing. Unless otherwise specified, these sets are assembled with demountable steel shoulder bushings.
3. Specify length "L" from bottom of the die holder to top of guide post "O".
4. Specify size of shank, if ordered. These sets are regularly furnished without shanks. Inserted steel shanks in the sizes below are available at additional cost:
 - ◆ 1-1/2" diameter x 2-1/8" long
 - ◆ 1-9/16" diameter x 2-1/8" long
 - ◆ 2" diameter x 2-7/8" long
 - ◆ 2-1/2" diameter x 2-7/8" long
 - ◆ 3" diameter x 2-7/8" long
5. Specify thickness combinations if other than listed. Other thicknesses are furnished at additional cost.
6. Specify how shipment should be made.

Catalog Numbers	Die Space		Thickness		General Dimensions					
All Steel	Left to Right	Front to Back	Die Holder	Punch Holder	For bushing and guide post specifications, see our Die Accessories catalog. Sizes stocked are for "O" dimension.					
	A	B	J	K	C	D	E	G	N	O
2005-RC1	20-3/4	5	1-3/4	1-1/2	6-1/8	16-3/4	3-5/16	8-1/4	5-7/16	1-1/2
2008-RC1		8			9-1/8		4-15/16	11-1/4	7-1/16	
2012-RC1		12			13-1/8		6-1/4	15-1/4	8-3/8	
2209-RC1	22-1/2	9	1-3/4	1-1/2	10-1/8	16-3/4	5-7/16	12-1/4	7-9/16	1-1/2
2507-RC1	25	7	1-3/4	1-1/2	8-1/8	19-1/2	4-5/16	10-1/4	6-7/16	1-1/2
2511-RC1		11			12-1/8		6-7/16	14-1/4	8-9/16	

NOTE: All dimensions are in inches, unless otherwise noted.

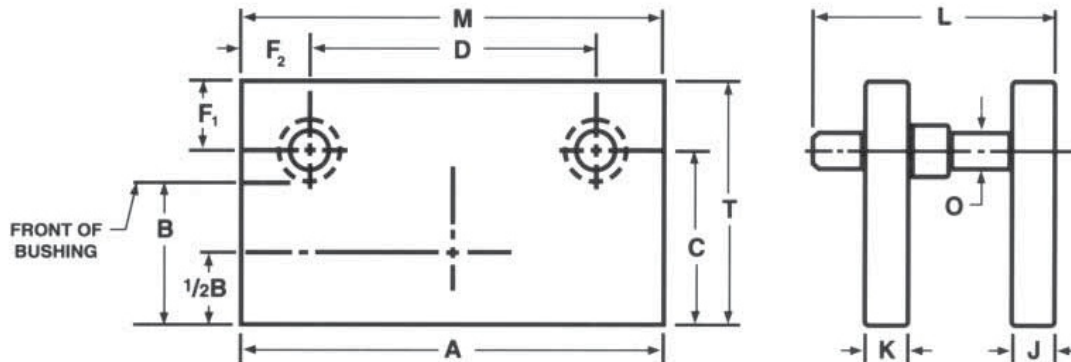
Rectangular Die Sets – Rectangular Back Posts



1806-2C-1

Product Features

- ◆ Available with a variety of bushing and guide post types
- ◆ Meets ANSI B 5.25 Standards
- ◆ Front and rear edges are machined parallel to guide posts for ease in die building
- ◆ Shanks available upon request



Catalog Numbers	Die Space		Thickness		General Dimensions						
All Steel	Left to Right	Front to Back	Die Holder	Punch Holder	For bushing and guide post specifications, see our Die Accessories catalog. Sizes stocked are for "O" dimension.						
	A	B	J	K	O	C	D	M	T	F ₁	F ₂
1006-2C-1	10-1/2	6	1-1/2	1-1/4	1	7	7-3/4	10-1/2	8-1/2	1-1/2	1-3/8
1006-2C-2				1-1/2							
1006-2C-4			2	1-1/4							
1006-2C-5				1-1/2							
1206-2C-1	12-1/2	6	1-1/2	1-1/2	1-1/4	7	9-1/8	12-1/2	8-5/8	1-5/8	1-11/16
1206-2C-2				2							
1206-2C-4			2	1-1/2							
1206-2C-5				2							
1208-2C-1		8	1-1/2	1-1/2		9			10-5/8	1-5/8	
1208-2C-2				2							
1208-2C-4			2	1-1/2							
1208-2C-5				2							
1210-2C-1		10	1-1/2	1-1/2	1-1/2	11-1/8	13	1-7/8			
1210-2C-2				2							
1210-2C-4			2	1-1/2							
1210-2C-5				2							

NOTE: All dimensions are in inches, unless otherwise noted.